

ABSTRACT

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*A 22*

An inflatable tube 1 is inserted into a covering layer 2 formed of a thin rubber pouch which is made of a material which does not permit a solution of an adhesive agent, such as an aqueous solution of latex or a solution of an adhesive agent which contains rubber, used to attach a reinforced layer to the covering layer to pass through said covering layer, and an inorganic lubricant 3 disposed between the tube and the covering layer.